Qty:

4 Um: Each

Tuesday, 11/29/2005 4:39:26 PM

User:

Linda Lacelle

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: NUT

: D31763

: N/A

:NA

: 12/6/2005

; A

. D3176 REV A

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 25029 **Estimate Number**

: 11087

P.O. Number

:N/A

This Issue Prsht Rev.

First Issue

: 11/29/2005

: NC

: NIA

S.O. No. : NA

: MACHINED PARTS

: NIA **Previous Run**

Written By

Checked & Approved By

comment : Est Rev:B Removed -1

helow

05-11-29 JLM

Comment Additional Product

Job Number:



Seq.#:

Machine Or Operation:

Description: 303 Round Bar 1.0"

1.0

Comment: Qty.:

M303R1000

0.0525 f(s)/Unit Total: 0.2100 f(s)

Material: AISI 303 SS 1.00 round bar Ref: Dart Spec: M303R1.000)

Batch: M 18429

In ostialoz HARDINGE CNC LATHE SMALL

HARDINGE

Comment: HARDINGE CNC LATHE SMALL

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3.0

2.0

1-Turn as per Folio FA287 & DWG D3176

2-Mill Glate as per Dwg. D3174

3-Deburr QC2

INSPECT PARTS AS THEY COME OFF MACHIN



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

Comment: SECOND CHECK 5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: FP-16

C205/12/12

36

41

Dart Aerospace Ltd

N /O:	, krom	WORK ORDER CHANGES											i	
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NOTE: Date & initial all entries

Date:

Tuesday, 11/29/2005 4:39:26 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NUT

Job Number: 25029

Part Number: D31763

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SUE 05/12/13

Sp.

0.5/12/13

Job Completion



Dart Aerospace l	Ltd
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NOTE: Da	ate & initial a	all entries				1	J		

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

DART AEROSPACE LTD	Work Order:	25029
Description: Nut	Part Number:	D3176-3
Inspection Dwg: D3176 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

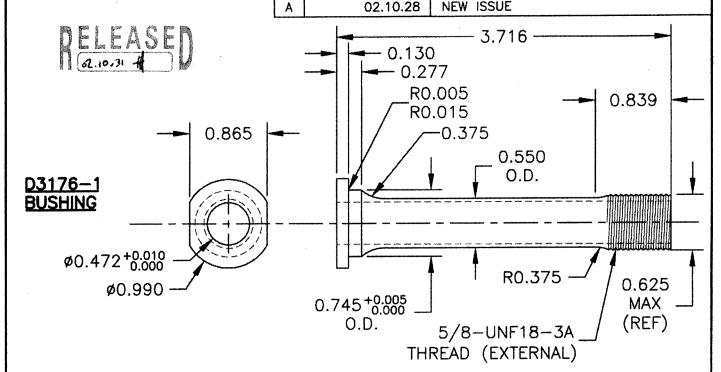
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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0.130	+/-0.010	0.138				
R0.005-0.015	+/-0.000	R0.015				
0.594	+/-0.010	0.602				
0.745	+0.005/-0.000	Ø.7485				
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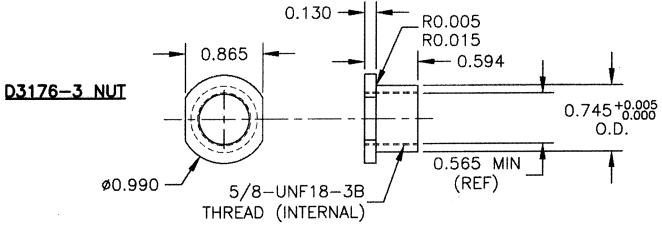
Measured by:	m	Audited by:	JL	Prototype Approval:	N/A
Date:	0\$/2/07	Date:	05.12-07	Date:	NIA

Re	v Date	Change	Revised by	Approved
Α	03.11.12	New Issue	KJ/RF	



	DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
***************************************	CHECKED	APPROVED -	DRAWING NO. D3176 SHEET	REV 1 0	-			
-	DATE		TITLE	SC	AL	Ē		
	02.10.28		BUSHING / NUT		1:	:1		





D3176-1/-3

- MATERIAL: AISI 303 S.S. (REF DART SPEC. M303R1.000)
- THREADS PER MIL-S-7742
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.015
- FINISH: NONE
- ALL DIMENSIONS ARE IN INCHES
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 6)
- D3176-1/-3 ARE MATING PARTS

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